

Technical Data Sheet

Schulablend (PC/ABS) M/MB 6304 LE

Polycarbonate + ABS
LyondellBasell Industries
Engineering Plastics

Product Description

ABS/PC-blend with higher impact and heat resistance. Low emission grade specially for Automotive applications.
Available with/without UV stabilization. (Former name: SCHULABLEND® M/MB 5 LE K3013)

General

Features	• High Heat Resistance	• High Impact Resistance
Processing Method	• Injection Molding	
Resin ID (ISO 1043)	• ABS+PC	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.13 g/cm ³	1.13 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (260°C/5.0 Kg)	14 cm ³ /10min	14 cm ³ /10min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	319000 psi	2200 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	7540 psi	52.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	4.0 %	4.0 %	ISO 527-2/1A/50

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	21 ft·lb/in ²	45 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	13100 psi	90.0 MPa	ISO 2039-1

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	257 °F	125 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	221 °F	105 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	257 °F	125 °C	ISO 306/B50
--	280 °F	138 °C	ISO 306/A50

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm)	1.6 in/min	40 mm/min	ISO 3795
0.0787 In (2.00 Mm)	1.6 in/min	40 mm/min	FMVSS 302

Additional Information

The tradename "Schulablend" may be abbreviated "SBL" in documents or on labels.

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	212 to 230 °F	100 to 110 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	500 to 536 °F	260 to 280 °C
Mold Temperature	158 to 212 °F	70 to 100 °C

Notes

These are typical property values not to be construed as specification limits.